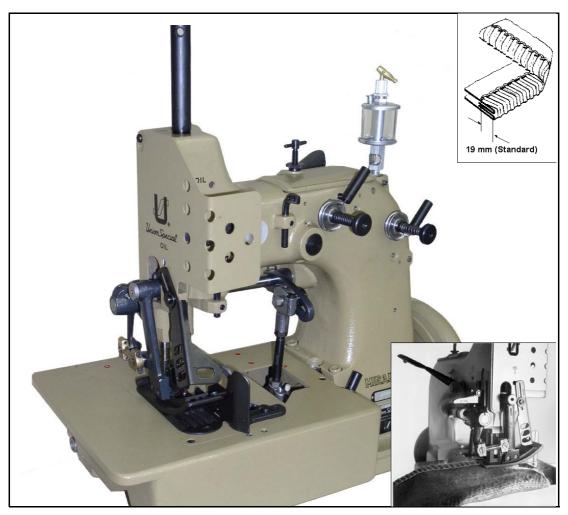
Union Special

HEAVY DUTY OVEREDGING MACHINE FOR SEAMING THE SIDES OF HEAVY WEIGHT JUTE BAGS



81500A

Single needle high throw (71 mm) wide bite (19 mm) two thread overedging machine with lower feed and only swinging upper feed. Especially for overedge seaming the sides of heavy weight **jute bags**. Adjustment of different bites by three additional presser foot tongues. Threads to be used N_e 11/3 pound or N_e 8/3 pound, depending on seam strength.

The machine has a higher output and productivity over all conventional methods of seaming the sides of A-twill, B-twill and heavy-cess sacking fabric.

Max. Speed: 1400 stitches / min. (depending on sewing operation)

Sewing Capacity: up to 5/8 inch = 16 mm for seam width 3/4 inch = 19 mm bite (standard)

up to 3/4 inch = 19 mm for seam width 19/32 inch = 15 mm bite up to 13/16 inch = 20.6 mm for seam width 15/32 inch = 12 mm bite up to 7/8 inch = 22 mm for seam width 13/32 inch = 10 mm bite

Stitch Range: 2 to 4 SPI = 6 to 13 mm Standard Setting: 2 1/2 SPI = 10 mm

Seam Specification: 502 SSa-1

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Sewing Table UN380G132 with clutch motor.

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